



ReclaimER

Project presentation

Analisi della domanda di mercato

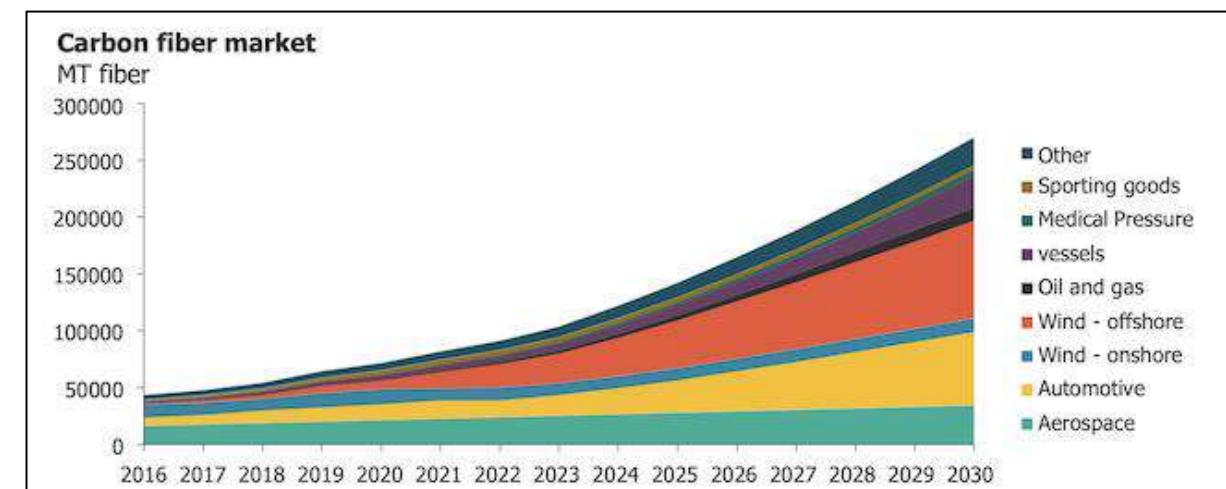
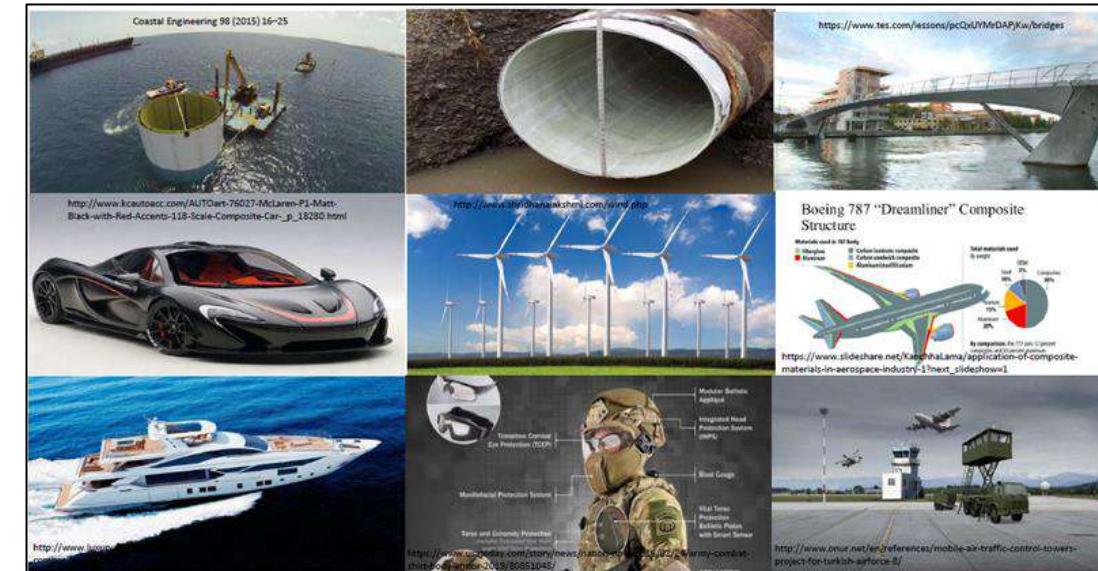
Carbon fibre reinforced polymers (CFRP) materials are suitable for an increasing variety of industrial applications, including aerospace, automotive, construction, energy, and sport, due to their properties such as **strength-to-weight ratio** and **extended service life** (1).

For this very reason, this has led to an increase in the use of this composite material in Europe, which in turns is expected to lead to managing a large amount of this End-Of-Life material in the next years (2). The said trend, already growing in the last years, is expected to grow further by 2030.

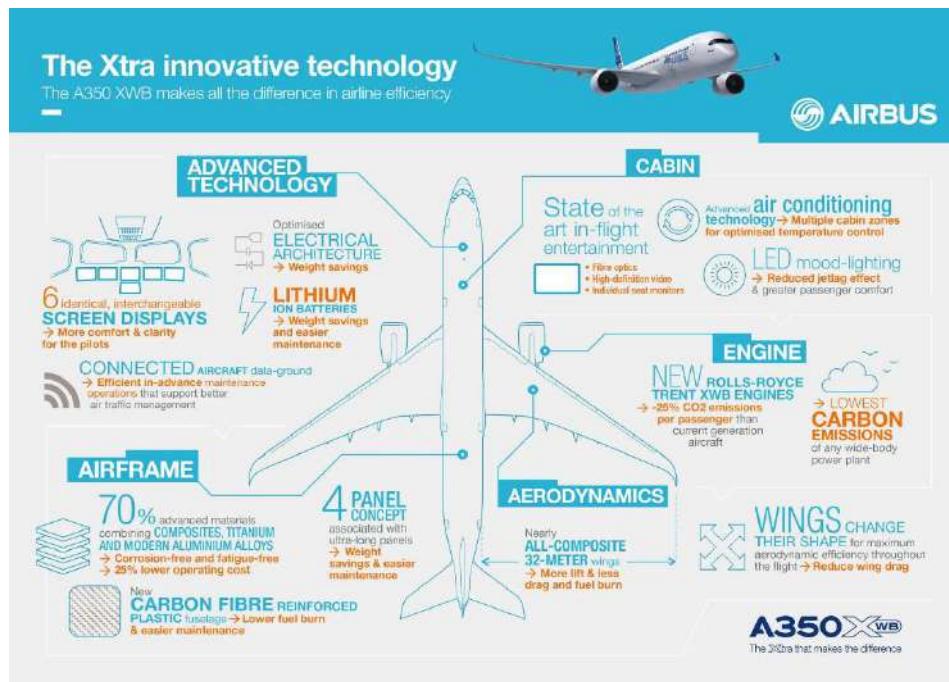
However, the growth in demand for composite material , is combined with the **problem of recycling and reusing of all the end-of-life composite material products** by 2025, a problem that will continue to be central if it is accompanied by the increasing use of composite material in the coming years.

(1) Chung, 2010; Rani et al., 2021; Witten & Mathes, 2020; Zhang et al., 2020; Zimmerli et al., 2010

(2) Rajak et al., 2021; Witten & Mathes, 2020

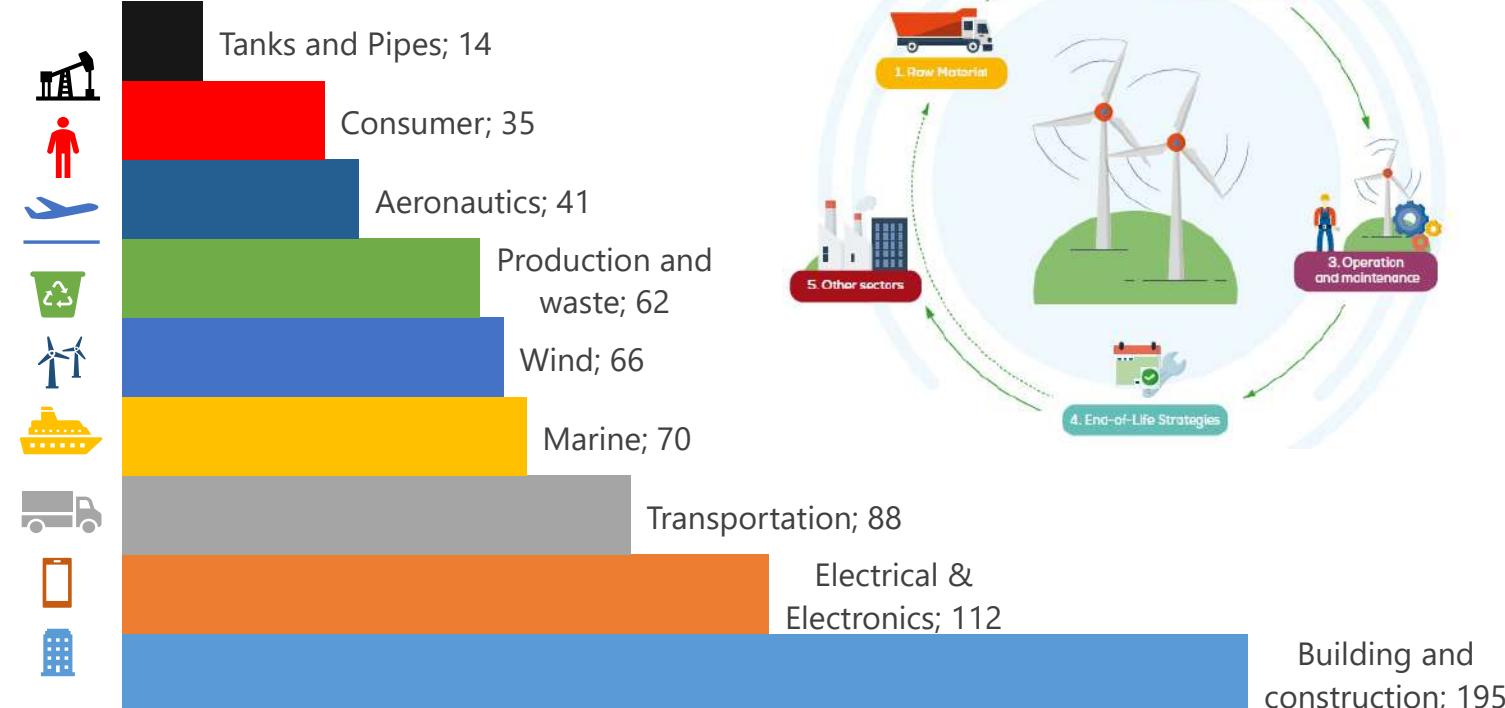


Analisi della domanda di mercato



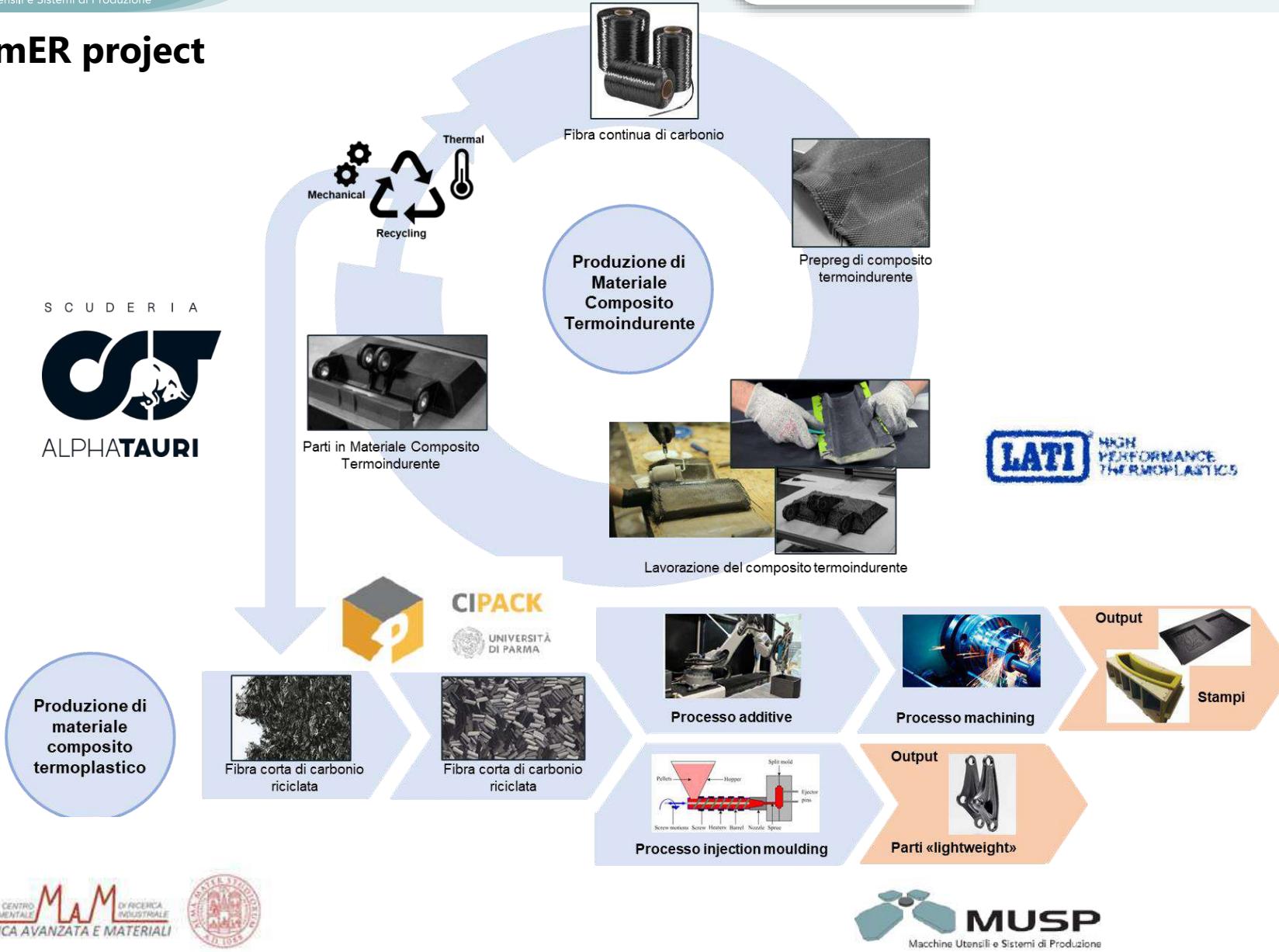
Il rapporto **resistenza/peso** e le proprietà di **lunga durata** dei materiali compositi li rendono adatti ad applicazioni industriali in diversi settori

volume elevato di materiali compositi a fine vita nel 2025



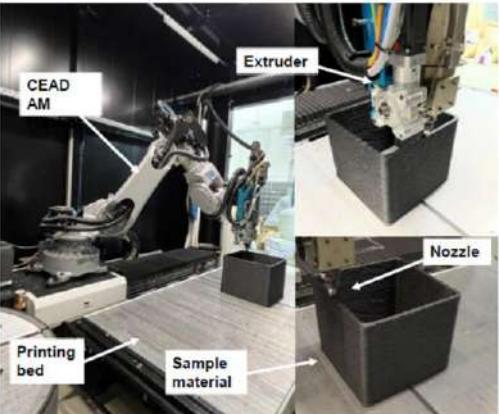


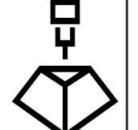
ReclaimER project



Scientific challenges

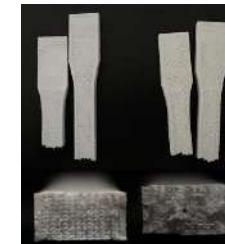
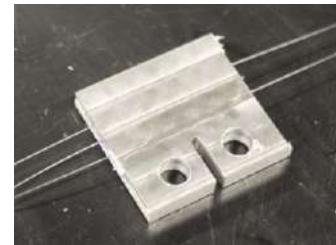
The large-scale AM process



Process Challenges		
Automation System	Manufacturing Accuracy	Quality Assurance
<ul style="list-style-type: none"> Path planning Process control Process monitoring Automatic cooling 	<ul style="list-style-type: none"> Error build-up/mitigation Thermal management Process parameters 	<ul style="list-style-type: none"> Instability Accuracy Contamination Surface profile 

Research theme

Embedded sensing



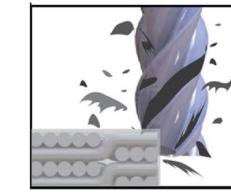
Structural health monitoring



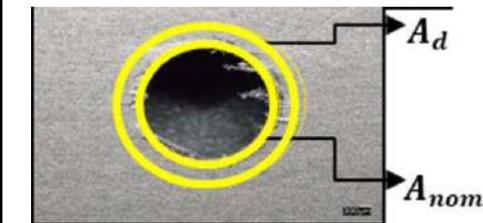
Sustainable machining

Process Challenges

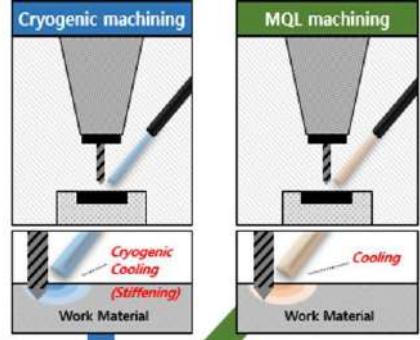
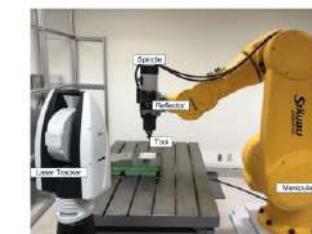
Sustainability of the process



Defects



Robotic Machining



Influence on the machinability

Increased outputs

- Cutting force
- Delamination
- Dimensional accuracy

Decreased outputs

- Surface roughness
- Surface damage
- Fiber fracture
- Tool wear

Increased outputs

- Dimensional accuracy

Decreased outputs

- Cutting temperature
- Damage factor
- Surface roughness
- Surface damage
- Adhesive fiber crack
- Fiber pull-out
- Fiber fill-up
- Tool wear
- MCI damage
- Burr formation



Grazie per l'attenzione

